

# Newmix® - Levtech® Application note

## Effect of Mix Speed during Liquid/Liquid Mixing with Jet-Drive™

Mixing system: Newmix®- Levtech® Jet-Drive™ system

Mixing bag: 200L A-Mix™ bag

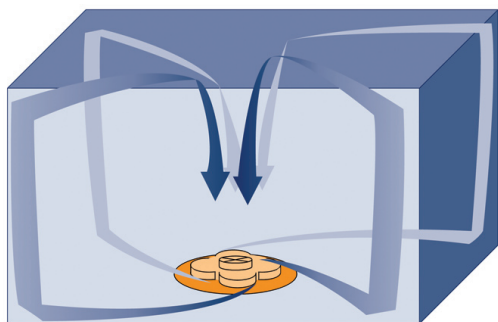
Mixing type: Liquid-liquid

The Newmix-Levtech Jet-Drive system is one of the lightest and most compact disposable mixing systems. It consists of a cubical shaped disposable bag with a magnetically impelled turbine, secured to the bottom of the bag, working as a centrifugal pump. The established 3D recirculation loop eliminates dead zones and ensures efficient and fast mixing.

## Introduction

Liquid-liquid homogenization is a common requirement in biopharma processing, including after storage. Furthermore, a cubical bag shape is generally considered to be preferable from a storage efficiency (footprint) viewpoint. However, performing mixing in a cubical bag can be difficult; some mixing technologies can be prone to uneven distribution within the mixing bag, or can even introduce unwanted particulate contamination. The Jet-Drive impeller was developed to overcome these challenges.

In this experiment, a Jet-Drive system was used to mix 200L of salt solution. The objective was to demonstrate how the mix speed of the Jet-Drive magnetic impeller impacts mixing efficiency.



A-Mix bag 3-D recirculation loop

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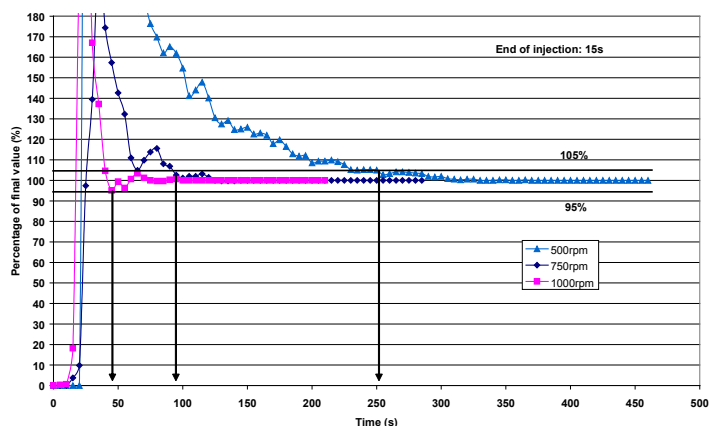
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## Experimental

A 200L A-Mix bag was filled with 198L of DI water, and then 2L of 3M sodium chloride (NaCl) solution was added to the mixing bag in one of the top corners.

Solution homogeneity was monitored via conductivity readings taken at the top corner opposite the injection point.

The experiment was repeated with the Jet-Drive impeller set to a speed of 500rpm, 750rpm and 1000rpm.



Mixing of 2L NaCl 3M in water in 200L A-Mix bag

## Results

The accompanying chart shows the solution homogeneity in the bag during mixing.

Mixing time (95%) ranged from 30 seconds to 4 minutes, depending on mix speed. At no time during the mixing cycle did the impeller stall or hesitate.

## Conclusions

The mixing efficiency of the Newmix-Levtech Jet-Drive system is somewhat dependent on the mixing speed. In general, and subject to the shear sensitivity of the material being mixed, the highest available mixing speed should be used to ensure the most rapid mixing runs.